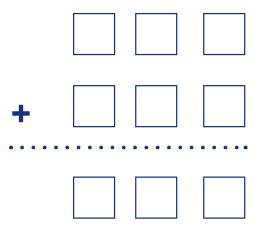# Nine tiles

Jim has nine tiles with one of the numbers 1, 2, 3, 4, 5, 6, 7, 8, and 9 on each of them. He plays around and discovers that he can make some three-digit **addition** sums.

$$+\ \begin{array}{ccc} \square & \square & \square \\ \square & \square & \square \\ \hline \square & \square & \square \end{array}$$

How many can you make? Can you see any **patterns**?